

ENVIRONMENTAL PRODUCT DECLARATION

in accordance with ISO 14025, ISO 21930 and EN 15804

Owner of the declaration:	Flokk AS
Program operator:	The Norwegian EPD Foundation
Publisher:	The Norwegian EPD Foundation
Declaration number:	NEPD-3427-2036-EN
Registration number:	NEPD-3427-2036-EN
ECO Platform reference number:	-
Issue date:	01.04.2022
Valid to:	01.04.2027

RBM Noor 6050

Flokk AS

www.epd-norge.no



General information

Product:

RBM Noor 6050

Owner of the declaration:

Flokk AS
 Contact person: Atle Thiis-Messel
 Phone: 0047 98 25 68 30
 e-mail: atle.messel@flokk.com

Program operator:

The Norwegian EPD Foundation
 Pb. 5250 Majorstuen, 0303 Oslo
 Phone: +47 23 08 80 00
 e-mail: post@epd-norge.no

Manufacturer:

Flokk AS
 Drammensveien 145, 0277 Oslo
 Norway

Declaration number:

NEPD-3427-2036-EN

Place of production:

Flokk - Nässjö
 Vallgatan 1 571 23 Nässjö
 Sweden

ECO Platform reference number:

Management system:

ISO 14001, ISO 9001, ISO 50001(Norway, Sweden)

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A1:2013 serves as core PCR
 NPCR 026:2018 Part B for furniture

Organisation no:

No 928 902 749

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Issue date:

01.04.2022

Valid to:

01.04.2027

Declared unit:

1 Pcs RBM Noor 6050

Year of study:

2022

Declared unit with option:

A1,A2,A3,A4

Comparability:

EPDs from programmes other than the Norwegian EPD Foundation may not be comparable

Functional unit:

RBM Noor 6050

Development and verification of EPD:

The declaration has been developed and verified using EPD tool lca.tools ver EPD2020.11, developed by LCA.no AS. The EPD tool is integrated into the company's environmental management system, and has been approved by EPD-Norway

General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Individual third party verification of each EPD is not required when the EPD tool is i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPDNorway, and iii) the process is reviewed annually. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools.

Developer of EPD:

Laura Fouilland

Reviewer of company-specific input data and EPD:

Atle Thiis-Messel

Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools.

Approved:

Sign

Håkon Hauan, CEO EPD-Norge

Erik Svanes, Norsus AS

(no signature required)

Key environmental indicators	Unit	Cradle to gate A1 - A3
Global warming	kg CO2 eqv	15,66
Total energy use	MJ	274,87
Amount of recycled materials	%	15,18

Product

Market:

Worldwide

Product description:

RBM Noor is a contemporary classic that brings life to rooms. A collection of meeting, conference and canteen chairs with high ergonomic comfort, adding vitality to working spaces and sociable places. RBM Noor collection presents a wide range of colourful chairs easily combinable with every purpose, room or environment. A result of an innovative design collaboration between the designers: Form Us With Love, StokkeAustad, Susanne Grønland/Grønland Design and Flokk design team.

Product specification

RBM Noor 6050 model studied in this declaration comes with tubular legs and polypropylene shell.

Technical data:

Total weight: 5,196kg (packaging excluded)

Total weight: 5,998kg (packaging included)

Reference service life, product

Reference service life, building

Materials	kg	%	Recycled share in material (kg)	Recycled share in material (%)
Metal - Steel	2,66	44,31	0,61	22,93
Packaging - Cardboard	0,49	8,20	0,00	0,00
Plastic - Polypropylene (PP)	2,51	41,86	0,00	0,00
Powder coating	0,02	0,32	0,00	0,00
Plastic - Polyethylene (HDPE)	0,01	0,13	0,00	0,00
Packaging - Paper	0,01	0,15	0,00	0,00
Packaging - Recycled cardboard	0,30	5,02	0,30	100,00
Total:	6,00		0,91	

LCA: Calculation rules

Declared unit:

1 Pcs RBM Noor 6050

Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

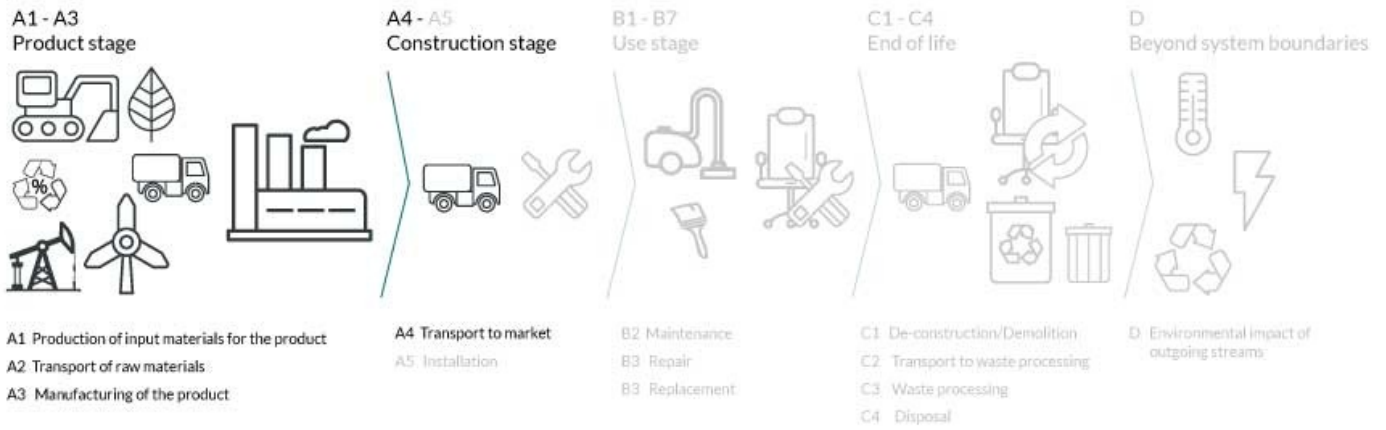
Data quality:

Specific data for the product composition are provided by the manufacturer. They represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on registered EPDs according to EN 15804, Ostfold Research databases, ecoinvent and other LCA databases. The data quality of the raw materials in A1 is presented in the table below.

Materials	Source	Data quality	Year
Plastic - Polyethylene (HDPE)	ecoinvent 3.4	Database	2015
Plastic - Polypropylene (PP)	ecoinvent 3.4	Database	2015
Metal - Steel	EPD-Norge	EPD	2015
Metal - Steel	ecoinvent 3.4	Database	2017
Packaging - Paper	ecoinvent 3.4	Database	2017
Packaging - Recycled cardboard	NORSUS	Database	2018
Packaging - Cardboard	Ecoinvent 3.6	Database	2019
Powder coating	NEPD-2362-1089-EN	EPD	2020

System boundary:

Life cycle stages included are described in figure and through the corresponding letter and number designations in the declaration.



Additional technical information:

LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Transportation to an average customer in Copenhagen is 373km (A4: average European lorry >32 tonnes)

Transport from production place to user (A4)

Type	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy consumption	Unit	Value (l/t)
Truck	55,0 %	Truck, over 32 tonnes, EURO 5	373	0,022823	l/tkm	8,51
Railway					l/tkm	
Boat					l/tkm	
Other Transportation					l/tkm	

Assembly (A5)

.	Unit	Value
Auxiliary	kg	
Water consumption	m ³	
Electricity consumption	kWh	
Other energy carriers	MJ	
Material loss	kg	
Output materials for waste treatment	kg	
Dust in the air	kg	
VOC emissions	kg	

Use (B1)

.	Unit	Value

Maintenance (B2)/Repair (B3)

.	Unit	Value
Maintenance cycle*		
Auxiliary		
Other resources		
Water consumption	m ³	
Electricity consumption	kWh	
Other energy carriers	MJ	
Material loss	kg	
VOC emissions	kg	

Replacement (B4)/Refurbishment (B5)

.	Unit	Value
Replacement cycle*		
Electricity consumption	kWh	
Replacement of worn parts		
* Described above if relevant		

Operational energy (B6) and water consumption (B7)

.	Unit	Value
Water consumption	m ³	
Electricity consumption	kWh	
Other energy carriers	MJ	
Power output of equipment	kW	

End of Life (C1, C2)

.	Unit	Value
Hazardous waste disposed	kg	
Collected as mixed construction waste	kg	
Reuse	kg	
Recycling		
Energy recovery		
To landfill	kg	

Transport to waste processing (C2)

Type	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy consumption	Unit	Value (l/t)
Truck					l/tkm	
Railway					l/tkm	
Boat					l/tkm	
Other Transportation					l/tkm	

LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage				Construction installation stage	User stage								End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential	
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D	
X	X	X	X														

Environmental impact

Parameter	Unit	A1	A2	A3	A4
GWP	kg CO ₂ -eq	1,53E+01	5,83E-02	2,90E-01	1,95E-01
ODP	kg CFC11 -eq	7,85E-07	1,14E-08	1,59E-08	3,80E-08
POCP	kg C ₂ H ₄ -eq	5,80E-03	9,42E-06	1,45E-04	3,15E-05
AP	kg SO ₂ -eq	5,65E-02	1,89E-04	1,12E-03	6,34E-04
EP	kg PO ₄ ³⁻ -eq	1,58E-02	3,18E-05	3,73E-04	1,06E-04
ADPM	kg Sb -eq	8,75E-05	1,32E-07	3,41E-06	4,41E-07
ADPE	MJ	1,78E+02	9,14E-01	1,85E+00	3,06E+00

GWP Global warming potential; ODP Depletion potential of the stratospheric ozone layer; POCP Formation potential of tropospheric photochemical oxidants; AP Acidification potential of land and water; EP Eutrophication potential; ADPM Abiotic depletion potential for non fossil resources; ADPE Abiotic depletion potential for fossil resources

Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009

*INA Indicator Not Assessed

Resource use

Parameter	Unit	A1	A2	A3	A4
RPEE	MJ	2,69E+01	1,65E-02	2,61E+01	5,54E-02
RPEM	MJ	7,86E+00	0,00E+00	0,00E+00	0,00E+00
TPE	MJ	3,48E+01	1,65E-02	2,61E+01	5,54E-02
NRPE	MJ	2,17E+02	9,43E-01	3,29E+00	3,16E+00
NRPM	MJ	1,00E+02	0,00E+00	0,00E+00	0,00E+00
TRPE	MJ	3,17E+02	9,43E-01	3,29E+00	3,16E+00
SM	kg	9,11E-01	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	1,95E-02	0,00E+00	5,22E-04	0,00E+00
NRSF	MJ	-6,35E-04	0,00E+00	5,35E-01	0,00E+00
W	m ³	9,42E-02	2,22E-04	1,53E-03	7,44E-04

RPEE Renewable primary energy resources used as energy carrier; RPEM Renewable primary energy resources used as raw materials; TPE Total use of renewable primary energy resources; NRPE Non renewable primary energy resources used as energy carrier; NRPM Non renewable primary energy resources used as materials; TRPE Total use of non renewable primary energy resources; SM Use of secondary materials; RSF Use of renewable secondary fuels; NRSF Use of non renewable secondary fuels; W Use of net fresh water

Reading example: 9,0 E-03 = $9,0 \cdot 10^{-3} = 0,009$

*INA Indicator Not Assessed

End of life - Waste

Parameter	Unit	A1	A2	A3	A4
HW	kg	5,24E-03	5,01E-07	8,40E-06	1,68E-06
NHW	kg	9,09E+00	8,56E-02	2,04E-01	2,87E-01
RW	kg	INA*	INA*	INA*	INA*

HW Hazardous waste disposed; NHW Non hazardous waste disposed; RW Radioactive waste disposed

Reading example: 9,0 E-03 = $9,0 \cdot 10^{-3} = 0,009$

*INA Indicator Not Assessed

End of life - Output flow

Parameter	Unit	A1	A2	A3	A4
CR	kg	2,41E-06	0,00E+00	0,00E+00	0,00E+00
MR	kg	7,95E-03	0,00E+00	6,23E-01	0,00E+00
MER	kg	4,40E-02	0,00E+00	2,17E-03	0,00E+00
EEE	MJ	INA*	INA*	INA*	INA*
ETE	MJ	INA*	INA*	INA*	INA*

CR Components for reuse; MR Materials for recycling; MER Materials for energy recovery; EEE Exported electric energy; ETE Exported thermal energy

Reading example: 9,0 E-03 = $9,0 \cdot 10^{-3} = 0,009$

*INA Indicator Not Assessed

Additional Norwegian requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Data source	Amount	Unit
Energy, district heating, Norwegian average (kWh)	Østfoldforskning	19,71	g CO2-ekv/kWh
Energy, electricity, hydro, Nordic average:1 kWh	Østfoldforskning	10,19	g CO2-ekv/kWh

Dangerous substances

The product contains no substances given by the REACH Candidate list or the Norwegian priority list.

Indoor environment

Greenguard Gold certified

Additional environmental information

Bibliography

ISO 14025:2010 Environmental labels and declarations - Type III environmental declarations - Principles and procedures.

ISO 14044:2006 Environmental management - Life cycle assessment - Requirements and guidelines.

EN 15804:2012+A1:2013 Environmental product declaration - Core rules for the product category of construction products.

ISO 21930:2017 Sustainability in buildings and civil engineering works - Core rules for environmental product declarations of construction products.

ecoinvent v3, Allocation, cut-off by classification, Swiss Centre of Life Cycle Inventories.

Iversen et al., (2018) eEPD v3.0 - Background information for EPD generator system. LCA.no report number 04.18

Vold et al., (2019) EPD generator for Norsk Industri, Background information for industry application and LCA data, LCA.no report number 06.19.

NPCR Part A: Construction products and services. Ver. 1.0. April 2017, EPD-Norge.

NPCR 026 Part B for Furniture. Ver. 2.0 October 2018, EPD-Norge.

<p>The Norwegian EPD Foundation</p>	Program operator and publisher The Norwegian EPD Foundation Post Box 5250 Majorstuen, 0303 Oslo, Norway	Phone: +47 23 08 80 00 e-mail: post@epd-norge.no web: www.epd-norge.no
	Owner of the declaration Flokk AS Drammensveien 145, 0277 Oslo	Phone: 0047 98 25 68 30 e-mail: atle.messel@flokk.com web: https://www.flokk.com
	Author of the Life Cycle Assessment LCA.no AS Dokka 1C 1671 Kråkerøy	Phone: +47 916 50 916 e-mail: post@lca.no web: www.lca.no
	Developer of EPD generator LCA.no AS Dokka 1C 1671 Kråkerøy	Phone: +47 916 50 916 e-mail: post@lca.no web: www.lca.no